

HB 4227: Committee on Michigan's Mining Future

...

House Ways and Means Committee
Wednesday, April 30, 2019

“If you don’t want mining here where the minerals are, do you have a right to demand that those minerals you use everyday be mined elsewhere?”

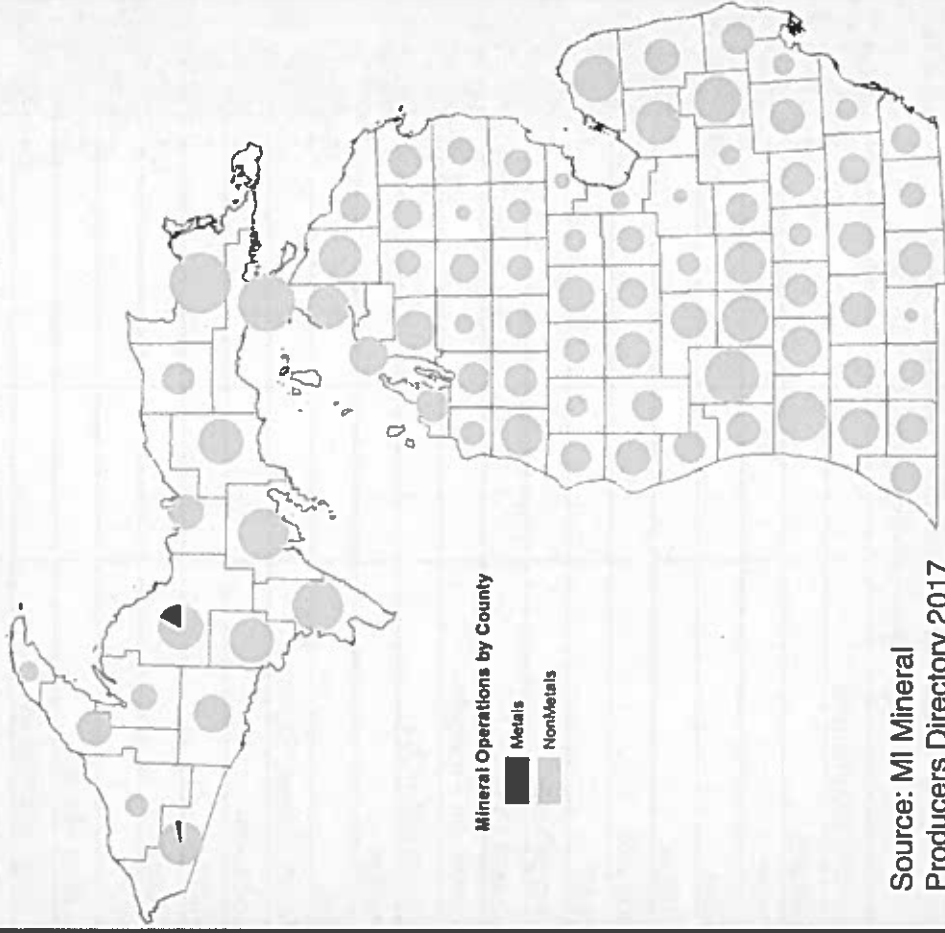
**-Dr. Stephen Kesler,
U of M Emeritus Professor of Geology**

Michigan is a state rich in ferrous/non-ferrous minerals, aggregates

As of the end of 2015, there were more than 600 metallic and nonmetallic mineral commodity producers and greater than 1,400 operations (mine sites) in Michigan

According to USGS data, Michigan produced **\$2.79 billion** worth of metallic and nonmetallic mineral materials in 2015. For comparison, based on Treasury data, the value of oil and natural gas produced in Michigan in 2015 totaled more than **\$582 million**.

Figure 2. Number of active, non-fuel mineral operations by county.



Source: MI Mineral Producers Directory 2017

Why the Mining Bill?

The Per Capita Consumption of Minerals in 2018 totaled 40,631 pounds per person

Sources: US Geological Survey; Energy Information Adm; and U.S. Census Bureau

Per Capita Consumption of Minerals - 2018 (Pounds Per Person)	
Bauxite (Aluminum)	26
Cement	675
Clays	155
Coal	4,206
Copper	12
Iron Ore	256
Lead	12
Manganese	6
Natural Gas ^{1/}	9,807
Petroleum Products	6,845
Phosphate Rock	182
Potash	42
Salt	384
Sand, Gravel, Stone	17,269
Soda Ash	34
Sulfur	67
Uranium	0.13
Zinc	6
Other Metals	23
Other Nonmetals	624
Total	40,631

But is Mining Safe?

- More than three dozen federal environmental laws and regulations cover all aspects of mining.
- In addition, each state has laws and regulations that mining companies must follow, including Michigan's Part 632 on metallic mining.

Federal Laws

- Some federal laws include:
 - National Environmental Policy Act,
 - Federal Land Policy and Management Act,
 - Clean Air Act, Federal Water Pollution Control Act (Clean Water Act),
 - Safe Drinking Water Act,
 - Resource Conservation and Recovery Act,
 - Comprehensive Environmental Response, Compensation, and Liability Act,
 - Toxic Substance Control Act,
 - Emergency Planning and Community Right-to-Know Act,
 - Surface Mining Control and Reclamation Act,
 - Rivers and Harbors Act, among others

Why this bill now?

- Improved coordination among stakeholders is necessary for a coherent, competitive and sustainable future for mining in Michigan that minimizes environmental impacts
- Michigan does NOT have a direct reduced iron pellet needed for modern electric arc furnaces that are the way of the future, and which are necessary for recycling used steel

'To grow in this market, you have to get into DRI'

By LEE BLOOMQUIST/For BusinessNorth Jan 3, 2018



Peter Clevens, Minnesota Department of Natural Resources Lands and Minerals assistant director of minerals, holds direct reduced iron.

Purpose of Bill: Balancing Short and Long-Term Needs of Michigan's Mining Industry

STATE of MINNESOTA



EXECUTIVE DEPARTMENT

TIM PAWLENTY
GOVERNOR

EXECUTIVE ORDER 03-12 PROVIDING FOR THE ESTABLISHMENT OF A GOVERNOR'S COMMITTEE ON MINNESOTA'S MINING FUTURE

I, TIM PAWLENTY, GOVERNOR OF THE STATE OF MINNESOTA, by virtue of the authority vested in me by the Constitution and the applicable statutes, do hereby issue this Executive Order:

WHEREAS, mining is an important industry in the northeast region of the state and the state as a whole; and

WHEREAS, the mining of minerals strengthens the state's economy, provides employment opportunities, and adds value to the state's natural resources; and

WHEREAS, a strong and competitive mining and minerals industry is an important component to providing a sustainable economy in northeastern Minnesota and the state as a whole;

NOW, THEREFORE, I hereby order that:

1. A Governor's Committee on Minnesota's Mining Future be established to advise the Governor in relation to the strengthening and development of a sustainable mining and minerals industry in Minnesota.

2. The Council shall also:

1. Serve as a forum for discussion and evaluation of Minnesota's governmental policies that affect the mining and minerals industry including, but not limited to, regulations, royalties, taxation, development incentives and financing for minerals projects, environmental stewardship, and permitting.

Governor's Committee on Minnesota's Mining Future

FINAL REPORT • SEPTEMBER 2004



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as part of an ongoing digital archiving project. <http://www.leg.state.mn.us/arl/rlit.asp>

Governor's Committee on Minnesota's Mining Future

UPDATE • OCTOBER 2008



Main categories MN focused on:

Legislative and Government Policies

Environmental Quality

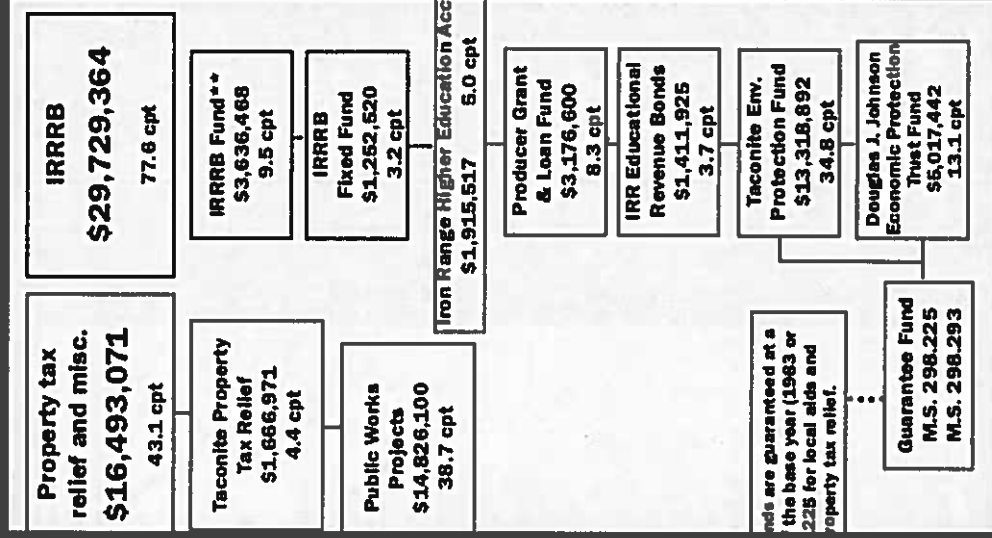
Applied Research

Development and Commercialization

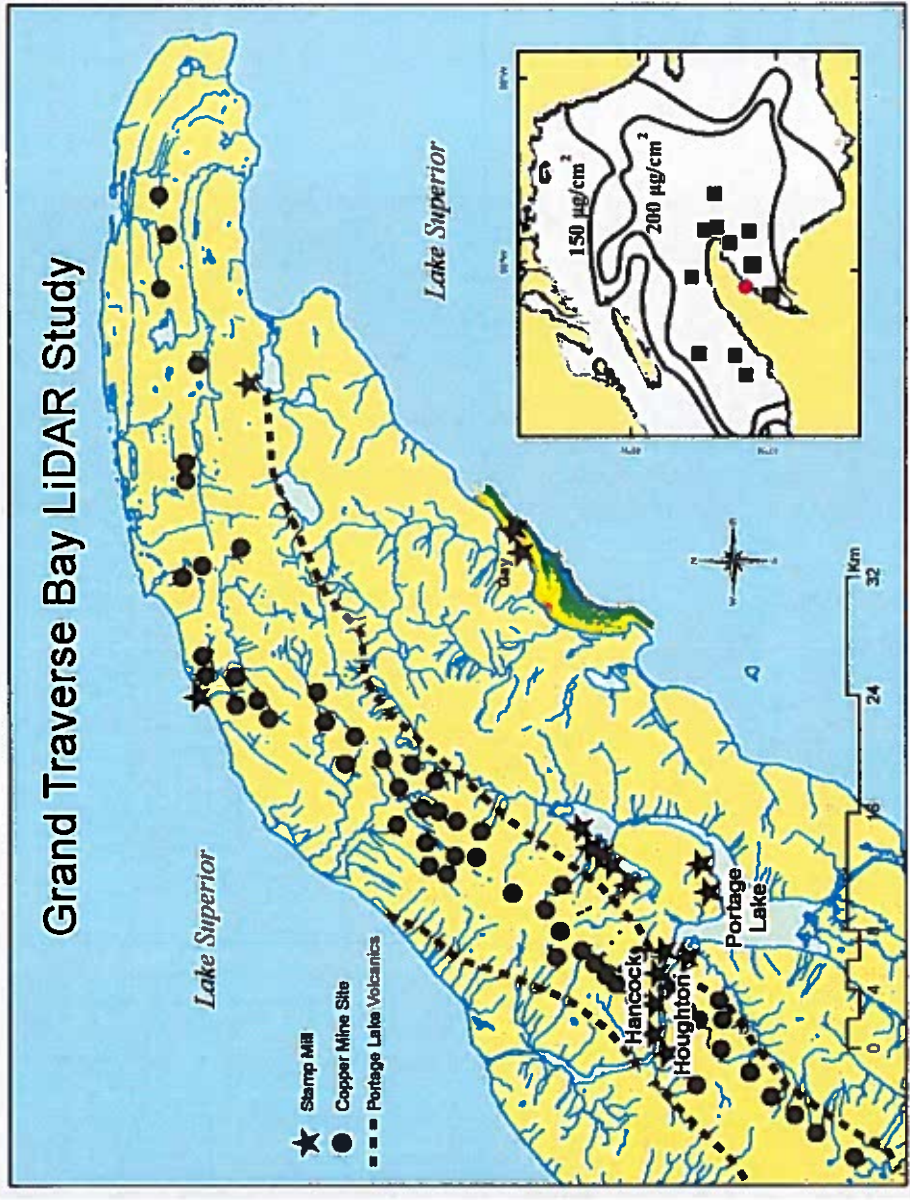
Transportation and Energy

Michigan doesn't have....

- An Environmental Legacy Fund like Minnesota
- Which could help address legacy mining contamination sites, such as the Stamp Sands in the Keweenaw Peninsula

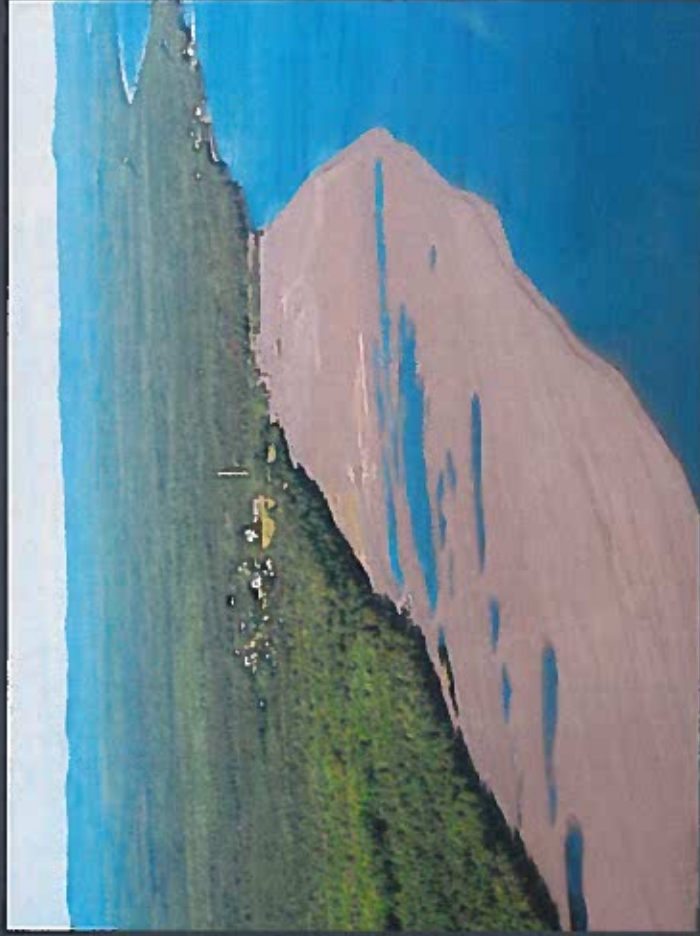


Grand Traverse Bay LiDAR Study



Stamp sand is a coarse sand left over from the processing of ore in a stamp mill. In the United States, the most well-known deposits of stamp sand are in the Copper Country of northern Michigan, where it is black or dark gray, and may contain hazardous concentrations of trace metals.

Stamp Sands in Gay, Michigan



Ontonagon Processing Mill: A Recycled future for Stamp Sands





Michigan does NOT invest in any research or development of pelletization;
Minnesota, Canada and Europe DO.

DEPARTMENT OF IRON RANGE RESOURCES & REHABILITATION

Taconite Economic Development Fund

The Taconite Economic Development Fund (TEDF) is one way the agency supports our local mining industry which comprises over 30% of our regional economy. Each iron ore producer is eligible for a tax rebate of \$0.251 per ton of iron concentrate produced annually. The producer must match the tax rebate dollar for dollar. The Taconite Production Tax, paid by each mining company in lieu of property taxes, is based on the annual amount of tonnage plus chips and fines produced by each company. The TEDF Grant program funds operating or capital improvement projects that meet these goals. TEDF is a legislatively mandated program (Minnesota Statute 298.227).

University of Minnesota Duluth: Natural Resources Research Institute



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Natural Resources Research Institute

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Innovative Research

Minnesotans want good jobs, a healthy environment and a stable economy. UJRI research works to achieve all three. One way? We develop innovative, environmentally friendly materials from waste biomass resources, like a new plastic-like material from tree lignin.

[Learn more](#)



NRRI's role is as a non-partial, science-based resource that develops and translates knowledge to help define and maintain the social license by:

- Fully characterizing and defining strategic resource opportunities.
- Minimizing waste and environmental impact.
- Maximizing value from natural resource utilization.
- Maintaining/restoring ecosystem function.

NRRI is an applied research organization focused on:

- developing sustainable, natural resource-based industries.
- informing environmental management and policy.
- supporting business and entrepreneurial opportunities.
- assisting industry and communities in defining and maintaining the social license to operate.

NRRI's goal is to deliver economic and environmental solutions with both regional focus and global relevance.

NRRI Mission:
To deliver research solutions to balance our economy, resources and environment for resilient communities.

Innovative Research: Minnesota Value. Global Relevance.



Going to work for you.

NRRI's innovative research drives solutions at the intersection of economy and environment.



How can you protect the environment and work with industry?
Because NRRl is located at a major university, mining, chemical and environmental engineers working on mining-related research have access to ecology, sustainable energy and environmental research professionals for collaboration.



Resilient Communities

NRRl knows that a healthy environment generates a strong economy. And a strong economy allows people to invest in their community.

Michigan Tech: Nations First Mining School

ASISC

Academic Research for Industrial Interests:

The Next Generation of Sustainable and Economical Mineral
Processing Technologies

Michigan Tech
Michigan Technological University

Chemical Engineering Department

Goals of research: lower energy consumption/reduce waste, reduce fossil fuel use and replace with renewable energy, utilize mineral processing waste products, capture pollutants before they enter the air or water

Phosphorus eaters: Using bacteria to purify Iron Ore



Michigan Tech



Phosphorus eaters—Using bacteria to purify iron ore

September 13, 2017  Kim Geigel

 [Features, News, Research, Research Features](#)



Many iron ore deposits around the world are extensive and easy to mine, but can't be used because of their high phosphorus content. Phosphorus content in steel should generally be less than 0.02 percent. Any more and steel becomes brittle and difficult to work.

ReCell Center

- US Dept of Energy, in collaboration with MTU, launched its first Lithium-ion Battery Recycling Research and Development Center
- Aimed at creating national supply of recyclable lithium-based battery materials, spurring electric vehicle industry



Michigan Tech

Michigan Technological University's Lei Pan Part of First DOE Lithium-Ion Recycling R&D Center

Michigan Tech Home > News

By [Kelley Christensen](#)

Published 3:00 PM, February 15, 2019



Graphite bubbles form during froth flotation, a technique used in mining engineering, which forces hydrophobic materials to the top as froth (in this case, graphite), and allows valuable cathode materials to sink to the bottom so they can be recovered and recycled.

**Does Michigan have as many
mining jobs as other states?**

Michigan

Mining Jobs - 36,491

Mining Contribution to GDP (*millions of dollars*) - 5,405

Coal Production (*millions of tons*) - 0

Electricity Generation from Coal (*% share*) - 38.1

Employment:

- Coal Mining Jobs - 1,029
- Metal Mining Jobs - 16,723
- Non-Metal Mining Jobs - 18,739

Labor Income (*millions of dollars*):

- Coal Mining
 - Direct - 1
 - Total - 66
- Metal Mining
 - Direct - 419
 - Total - 976
- Non-Metal Mining
 - Direct - 381
 - Total - 1,030

Minnesota

Mining Jobs - 53,271

Mining Contribution to GDP (*millions of dollars*) - 7,524

Coal Production (*millions of tons*) - 0

Electricity Generation from Coal (*% share*) - 39.3

Employment:

- Coal Mining Jobs - 945
- Metal Mining Jobs - 38,415
- Non-Metal Mining Jobs - 13,912

Labor Income (*millions of dollars*):

- Coal Mining
 - Direct - 8
 - Total - 63
- Metal Mining
 - Direct - 1,041
 - Total - 2,405
- Non-Metal Mining
 - Direct - 342
 - Total - 855

Cliffs Natural Resources: Tilden Mine



CLEVELAND-CLIFFS INC.



TILDEN MINE

FACT SHEET

Tilden Mine is located in Michigan's Upper Peninsula approximately five miles south of Ishpeming. Cliffs became sole owner of the mine in 2017. Operations consist of an open pit truck and shovel mine, a concentrator that utilizes single stage crushing, AG mills, magnetite separation and flotation to produce hematite and magnetite concentrates that are then supplied to the on-site pellet plant. Pellets are transported by LCM rail to port at Marquette.



Operational Statistics

- Type of Ore: Hematite and Magnetite
- 2017 Pellet Production: 7.7 million tons
- Annual Rated Capacity: 8.0 million gross tons



Annual Economic Impact

- Workforce: 908 employees
- Payroll (including benefits): \$122 million
- Local services & supplies purchased: \$21 million
- Michigan & local taxes: \$9 million
- Total Economic Impact: \$452 million

Cliffs Natural Resources: Tilden and Empire Mines (before Empire was idled)



CLIFFS NATURAL RESOURCES INC.



MICHIGAN OPERATIONS

FACT SHEET

The Tilden and Empire mines operate separate mining pits and iron ore processing facilities but share a single management structure. The USM Railroad is also part of these jointly managed operations.



Operational Statistics

Empire Mine

- Type of Ore: Magnetite
- 2015 Pellet Production: 3.0 million tons
- Annual Rated Capacity: 4.2 million gross tons
- Through 2015, Empire Mine has produced over 270 million tons of pellets

Tilden Mine

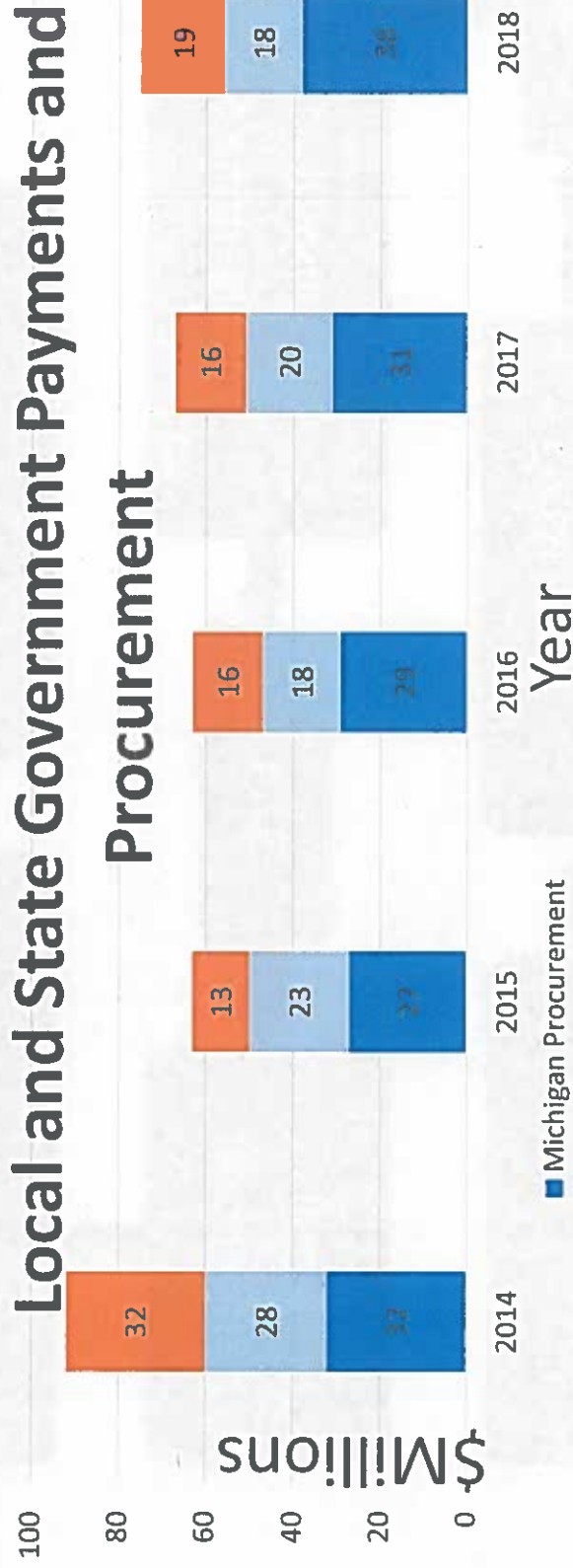
- Type of Ore: Hematite and Magnetite
- 2015 Pellet Production: 7.8 million tons
- Annual Rated Capacity: 7.8 million gross tons
- Through 2015, Tilden Mine has produced over 248 million tons of pellets



Annual Economic Impact

- Workforce: 1,292 employees
- Payroll (including benefits): \$173 million
- Local services & supplies purchased: \$409 million
- Includes electric power and utilities purchased: \$114 million
- Michigan & local taxes: \$14 million
- Total Economic Impact: \$658 million

Eagle Spend

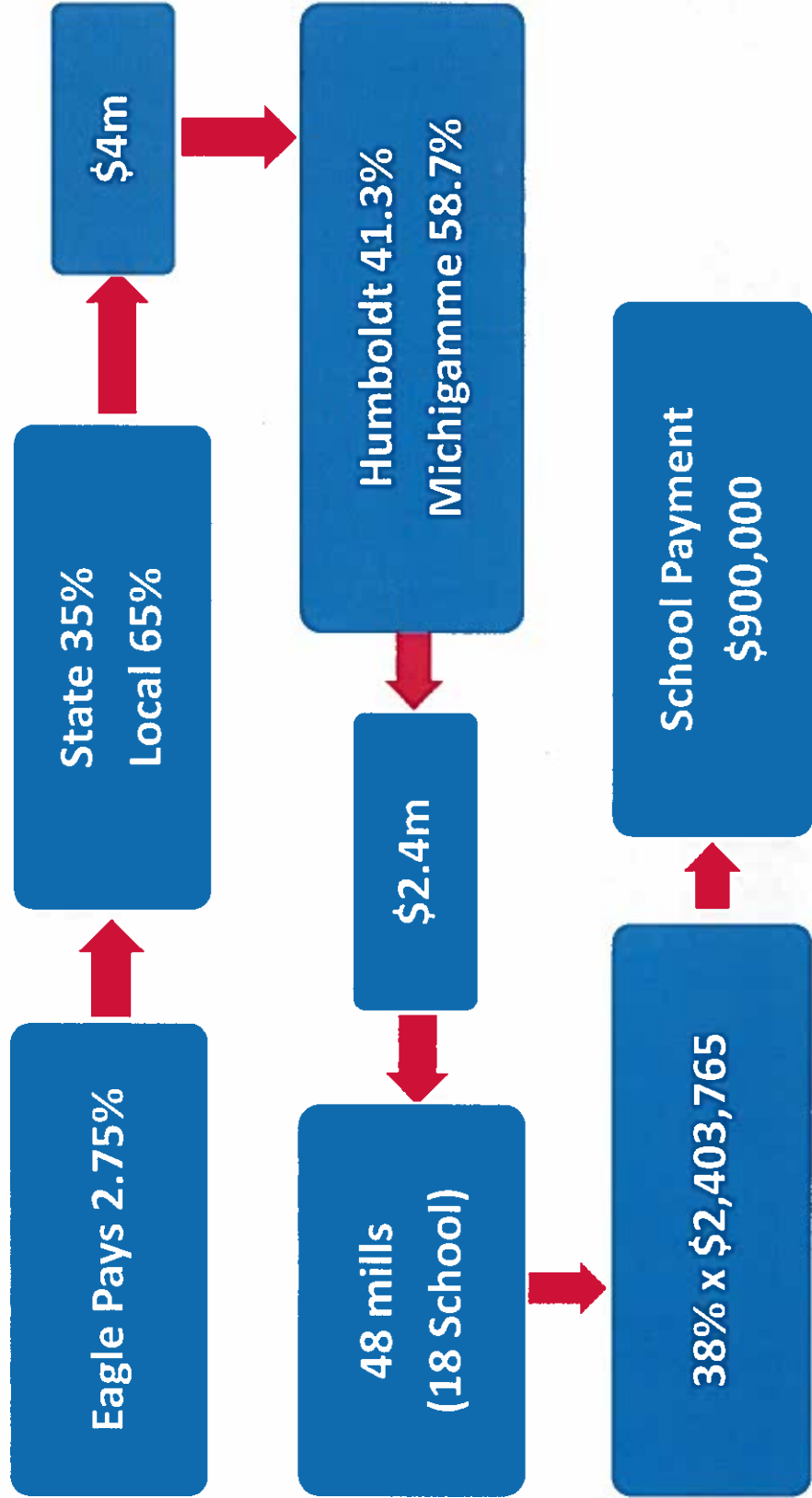


On average, Eagle pay approximately \$5 to \$6 per year in severance tax that is split between local government and the state of Michigan. In addition to the severance tax, Eagle pays a royalty to the State. Eagle has paid the state \$36 million since in royalties since starting operations in 2014. Averaging around \$8 million per year. Eagle also tracks what it spends in procurement in the Upper Peninsula and the lower peninsula. In total – Eagle has spent \$360 million in procurement, taxes and royalties since we started operations in 2014.

The state royalty goes to the natural resources trust fund, while a portion of the severance tax (\$250,000) goes to the DEQ, and the remainder funds the MDARD rural development grant program.

**Total Paid:
\$360,202,210**

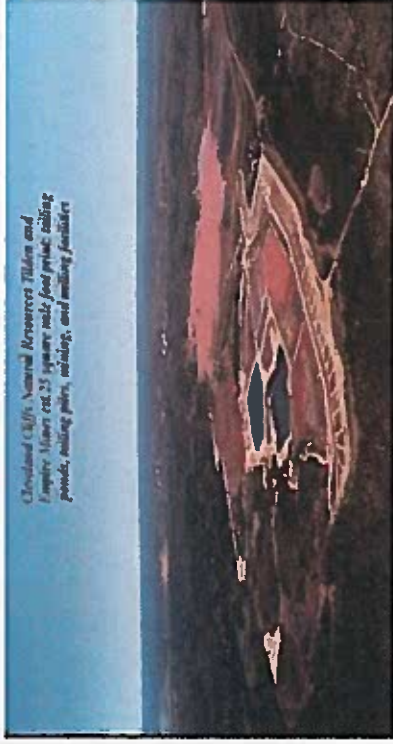
Severance Tax Breakdown Example



The Either/Or Dilemma:

If Michigan doesn't get
over the debate about
responsibly using our
natural resources, both
our economy and
environment lose.

care2 PETITIONS
MICHIGAN



Do NOT reopen the Empire Mine in Michigan's Upper Peninsula

recipient: residents of Michigan's Upper Peninsula, environmentalists, Michigan

10,263 SUPPORTERS IN MICHIGAN

25,296 SUPPORTERS

30,000 GOAL

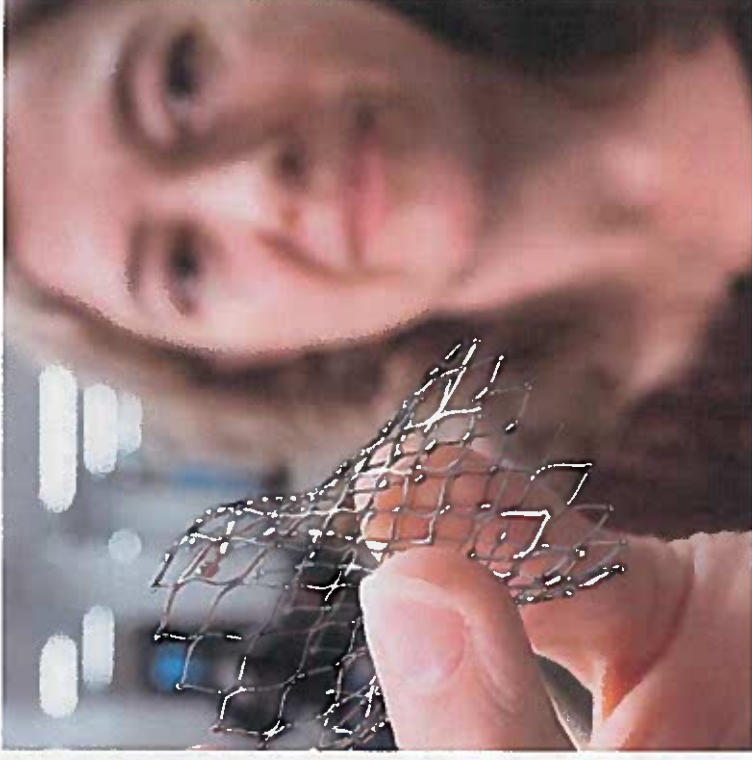
Cleveland-Cliffs, Inc. has mined iron ore in Michigan's beautiful Upper Peninsula for over 170 years. It was once an essential part of the local economy, culture, and heritage, but that time has long since gone. **When the profits of a handful of shareholders dried up, they closed Empire Mine, leaving local economies reeling and once pristine environments degraded and dysfunctional.**

**To help change that, this bill can start
conversations around mining's future...**

Metal is used in medical devices:

Nitinol: malleable yet strong

Nickel/Titanium allows stents to be inserted without open heart surgery



Cynthia Clague holds part of a heart valve made from nitinol

Instead of opioids for
chronic pain

Medtronic spinal
cord stimulation
effective non-
opioid treatment
for chronic
intractable pain

Medtronic



Menu



Search

A NON-OPIOID OPTION FOR CHRONIC PAIN

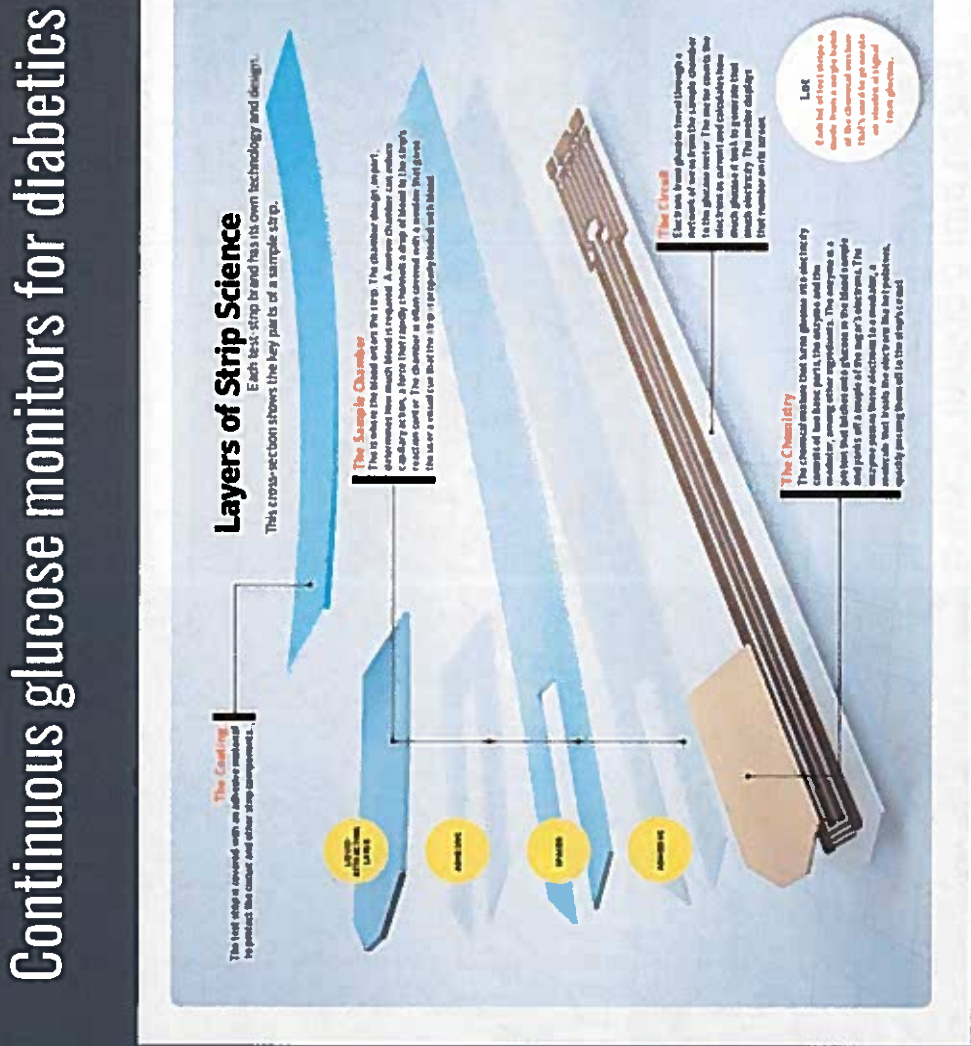
*Medtronic spinal cord stimulation can be an effective
non-opioid treatment for chronic intractable pain.*





The Transmitter
The transmitter is a small device that sends data to the receiver.

The Electronic Enlite sensor
The tiny hair-like extension pointing downward is the sensor, which remains in the body for up to six days.



The Coating
The test strip is covered with an adhesive material to protect the coating and other strip components.

Layers of Strip Science
Each test strip brand has its own technology and design. This cross-section shows the key parts of a sample strip.

Laminates with Silver Linings

Electrode

Sample Chamber

Electrode

The Sample Chamber
The test strip is the blood test strip. The chamber design, impurities, and other factors must be considered. A narrow chamber can reduce capillary action, a force that rapidly transports a drop of blood to the strip's reaction center. The chamber is often covered with a membrane that gives the test a certain type of flow (it is properly bonded with blood).

The Circuit
Each test strip glucose level through a network of wires from the sample chamber to the glucose meter. The meter converts the electrical signal into a digital number that is displayed on the meter's screen.

The Chemistry
The chemical reaction that turns glucose into electricity consists of two basic parts: the enzyme and the electrode. The enzyme is a protein that breaks down glucose in the blood sample and sends off a sample of the sugar's electrons. The enzyme produces these electrons in a reaction, a process that breaks the electrons into the test product, quickly passing them off to the strip's circuit.

Let
Each test strip strip is made from a single block of the chemical reaction. The test strip is made from a single block of the chemical reaction.

Urban Mining: How do we recycle precious metals?

E-waste mining could be big business - and good for the planet

By **Emma Woollacott**

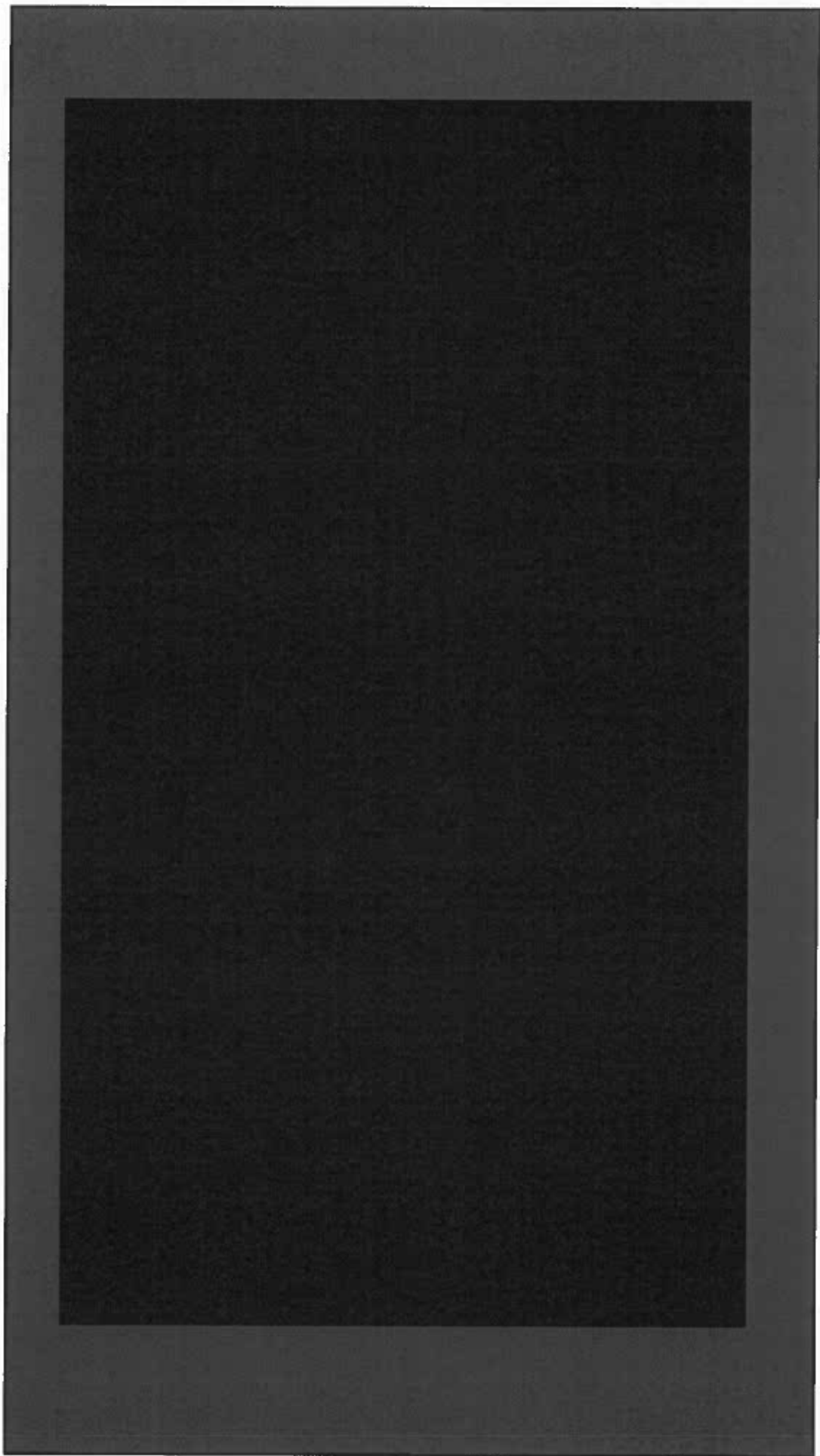
Technology of Business reporter

🕒 05 July 2018 **Business**



Professor Veena Sahajwalia's e-waste factory could be profitable within a couple of years, she says.

Many millions of tonnes of televisions, phones and other electronic equipment are discarded each year, despite them being a rich source of metals. But now e-waste mining has the potential to become big business.



1. The first part of the document discusses the importance of maintaining accurate records of all transactions and activities. It emphasizes that this is crucial for ensuring transparency and accountability in the organization's operations.

2. The second part of the document outlines the various methods and tools used to collect and analyze data. It highlights the need for a systematic approach to data collection and the importance of using reliable and valid measurement instruments.

3. The third part of the document discusses the ethical considerations that must be taken into account when conducting research. It stresses the importance of obtaining informed consent from participants and ensuring that their privacy and confidentiality are protected throughout the study.

4. The final part of the document provides a summary of the key findings and conclusions drawn from the research. It emphasizes the need for ongoing monitoring and evaluation to ensure that the organization's operations remain effective and efficient.

